

O Rings for the I.O.M. Sampler

**Fitting Instructions** 

## P22570 - Set of four O rings

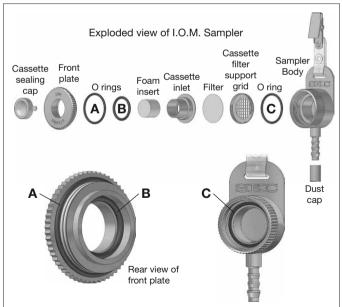
Pack contents -

O ring 1 - Large diameter O ring - 2qty

O ring 2 - Small diameter O ring - 2qty

Select the correct combination of O rings for your sampler model and cassette variant as detailed in Table 1 on page 2, and fit the O rings to the sampler in the positions shown in Figure 1 below. Note that only two or three of the set of four O rings may be required for some combinations of sampler and cassette.

## Figure 1 - O ring positions in I.O.M. sampler



## Table 1 - I.O.M. sampler and cassette variants

Sampler model	Cassette variant	O ring A <sup>1</sup>	O ring B <sup>1</sup>	O ring C <sup>1</sup>
225-70A Plastic I.O.M. sampler	Plastic cassette with short (13mm) inlet	O ring 1	O ring 2	O ring 1
	Plastic cassette with tall (15mm) inlet	O ring 1	O ring 2	O ring 1
225-76A Stainless steel I.O.M. sampler <sup>2</sup>	Stainless steel cassette with tall (15mm) inlet (prior to 2005)	O ring 1	2qty <sup>3</sup> O ring 2	None
	Stainless steel cassette with tall (15mm) inlet (from 2005)	O ring 1	O ring 2	None
225-79A Plastic I.O.M. sampler	Stainless steel cassette with short (13mm) inlet	O ring 1	O ring 2	O ring 1
	Stainless steel cassette with tall (15mm) inlet (prior to 2005)	O ring 1	2qty³ O ring 2	O ring 1
	Stainless steel cassette with tall (15mm) inlet (from 2005)	O ring 1	O ring 2	O ring 1

<sup>1</sup> Refer to Figure 1 on page 1 for identification of O ring positions.

<sup>2</sup> The stainless steel cassette with short inlet is not designed for use with this I.O.M. model.

 $^3$  For this cassette variant only, fit the two O rings into the recess in the rear of the front plate, one O ring on top of the other.

SKC Limited 11 Sunrise Park, Higher Shaftesbury Road, Blandford Forum, Dorset DT11 8ST United Kingdom T: +44 (0) 1258 480188 F: +44 (0) 1258 480184 E: info@skcltd.com W: www.skcltd.com

